

SAFETY WARNING

This Service Manual will alert you to certain procedures that should be done very carefully. If you ignore this information, you could . . .

- **Injure yourself or bystanders**
- **Injure the boat operator, passengers or bystanders**
- **Damage the outboard or its accessories**

 **This safety symbol appears next to information that, if ignored, could result in injury to you or others.**

Note This information symbol appears next to information that, if ignored, could result in damage to the outboard or its accessories.

This Service Manual is written for qualified, factory-trained service technicians familiar with the use of OMC Special Tools.

This Service Manual tells you how to correctly maintain and service the outboard and its accessories. When correctly serviced, the outboard and its accessories will be reliable and safe to use.

When OMC Special Tools are called for, use them. Where mentioned, the tools are required to perform the service procedure.

If you use service procedures or tools that are not recommended by OMC, YOU ALONE must decide if your actions might injure people or damage the outboard or its accessories.